



# Work Order ID 110112

December-17-13 9:15:18 AM

**\*110112\***

Page 2

Item ID: D4672-1

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Blanking Plate

Start Date: 12/16/13 Start Qty: 10.00

**\*10\***

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 10.00

**\*10\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC8- Inspect parts - second check

0.00

DAS

27

9-89

0.00

14/4/14

44  
Coun

**\*120\***

QC

Memo

Quality Control

180

Identify as per dwg & Stock Location: W4-004

0.00

0.00

PC 14.4.14 44

**\*180\***

Packaging

Memo

Packaging

190

QC21- Final Inspection - Work Order Release

0.00

0.00

MLJ 14-04-15

**\*190\***

QC

Memo

Quality Control

14.04.15.

# Picklist Print

December-17-13 9:15:17 AM

Page 1  
1

Work Order ID: 110112  
Parent Item: D4672-1  
Parent Item Name: Blanking Plate

Start Date: 12/16/13      Required Date: 12/17/13  
Start Qty: 10.00      Required Qty: 10.00

Comments: IPP REV:A NEW ISSUE 12-07-10 JLM VERIFIED BY:EC      IPP REV:B 12.07.24 AS PER  
DWG REV.A DD VERF:EC

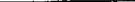
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S20GA 304/316 .040 Sheet		Purchased	No			100	sf	436.3000	0.28	2947368			

Jm14-04-13

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT020	436.30001	
m125754	24.17001	
m126852	111.13	
m127454	301	

127454.

## FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	12.09.26	New Issue	KJ	

8

7

6

5

4

3

2

1

D

C

B

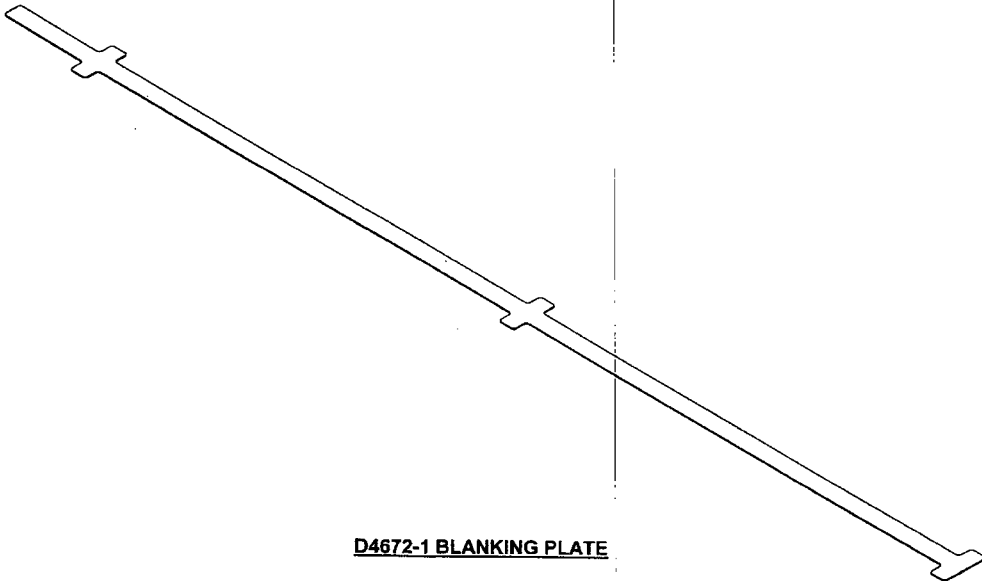
A

D

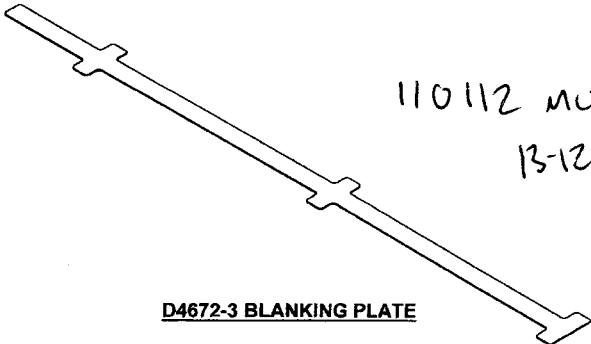
C

B

A



D4672-1 BLANKING PLATE



D4672-3 BLANKING PLATE

110112 MJS  
13-12-19

RELEASED  
2012-07-10  
P ECA 12-611

A	NEW ISSUE	MB	12.06.13
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	12.06.13		

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

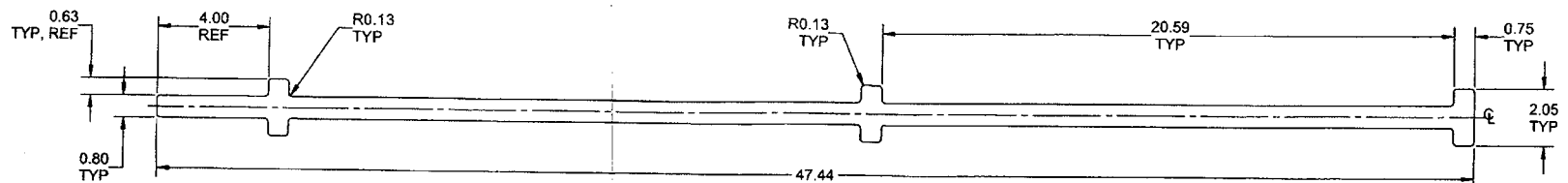
DRAWING NO. **D4672**

TITLE **BLANKING PLATE**

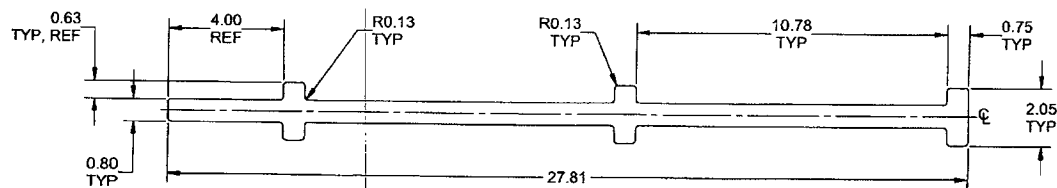
REV. A  
SHEET 1 OF 2  
SCALE  
NTS

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8 7 6 5 4 3 2 1



**D4672-1 BLANKING PLATE**



**D4672-3 BLANKING PLATE**

**NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET, 0.040 THICK, ANNEALED 2B FINISH PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 REF DART SPEC M304S20GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4672-X" PER DART QSI 044 6.1 (FINE POINT PAINT MARKER)
- 7) WEIGHT: D4672-1 = 0.47 lbs; D4672-3 = 0.29 lbs
- 8) SYMMETRY: ABOUT CENTERLINE OF PART

**RELEASED**  
2012-07-10  
P 501 12-64

DESIGN		<b>DART AEROSPACE LTD</b>
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. <b>D4672</b>
MFG. APPR.		REV. A
APPROVED		SHEET 2 OF 2
DE APPR.		TITLE <b>BLANKING PLATE</b>
DATE <b>12.06.13</b>		SCALE <b>NTS</b>

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8 7 6 5 4 3 2 1